# **CONTINENTAL INDUSTRIES** *The Ultimate Connection*

## ADAPTER COUPLING INSTALLATION INSTRUCTIONS PE

#### COMPRESSION OUTLET ASSEMBLY INSTRUCTIONS

- 1. CUT PIPE ENDS SQUARE, DEBURR OUTSIDE AND INSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, GREASE, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
- 2. MARK STAB LENGTH ON PIPE (SEE EXAMPLES FOR CORRECT PIPE OR TUBING SIZE AND CORRESPONDING STAB LENGTH).



3. LOOSEN COMPRESSION NUT UNTIL SEAL RING IS NO LONGER COMPRESSED. THEN INSERT PIPE UNTIL IT BOTTOMS IN OUTLET. (SEE DETAIL "A")

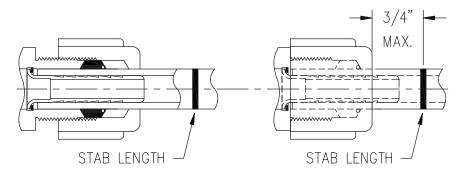
### IMPORTANT

For use on: Polyethylene (PE) gas pipe meeting the requirements of ASTM D 2513

**Pressure Rating:** Designed to meet or exceed pressure rating of PE pipe per 49 CFR Part 192 and ASTM D 2513

**Operating Temperature:** -20 to 140° F

4. TIGHTEN COMPRESSION NUT UNTIL IT SHOULDERS AGAINST THE OUTLET. DO NOT OVER TIGHTEN (SEE DETAIL "B") LINE MARKED FOR STAB LENGTH SHOULD BE NO MORE THAN 3/4" FROM FACE OF NUT.



#### METALLIC TUBING COMPRESSION OUTLET ASSEMBLY INSTRUCTIONS

- 1. MAKE SURE THAT TUBING SURFACE IS CLEAN AND FREE OF COATINGS.
- 2. LOOSEN COMPRESSION NUT AND INSERT TUBING TO THE STOP.
- 3. TIGHTEN COMPRESSION NUT UNTIL IT BOTTOMS ON SHOULDER. NOTE: WHERE PIPE MOVEMENT OUT OF OUTLET MIGHT OCCUR, PROPER PIPE ANCHORAGE MUST BE PROVIDED.



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ECN 265 REV "E" 08/25/14

